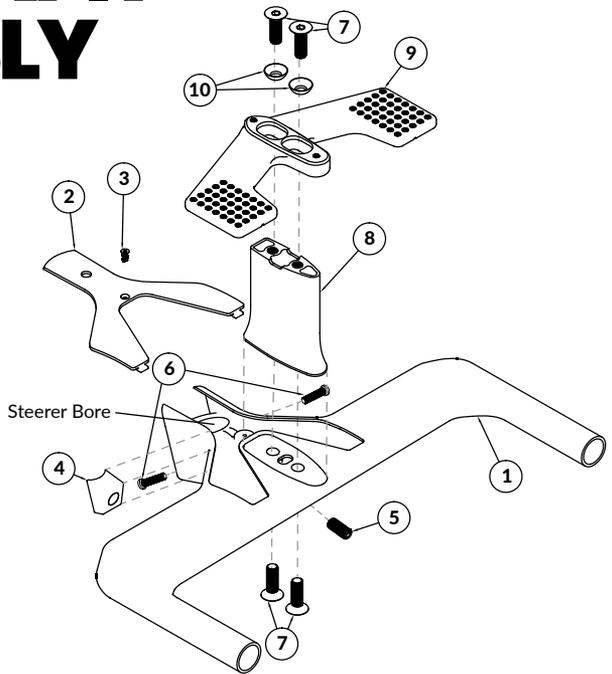


# IIC COCKPIT ASSEMBLY

## PART LIST

Item	Qty	Part Name
1	1	Base Bar
2	1	Cover
3	1	Cover Bolt
4	1	Steerer Tube Binder Block
5	1	Front Binder Set Screw
6	2	Rear Steerer Clamp Bolts
7	4	Top and Bottom Riser Bolts
8	1	Riser Pedestal 30-120mm + 5mm
9	1	Bridge
10	2	Conical Washer



## TOOLS NEEDED

- Loctite 243 or 248
- Torque Wrench with 5mm, 4mm & T10 Bit
- Di2 Tool

## STEP 1. ATTACH BASEBAR TO STEERER TUBE

- Place the Steerer Tube Binder Block (Item 4) into Steerer Bore cavity, this can be achieved easily by inserting the block from the bottom of the Basebar
- Place Basebar (Item 1) onto bike's Steerer Tube and tighten the Front Binder Set Screw (Item 5) to 10Nm
- Then tighten the Rear Steerer Clamp Bolts (Item 6) by incrementally torquing each left and right bolt one after another and repeat until both bolts are torqued to 4Nm

## STEP 2. ATTACH BRIDGE TO A RISER

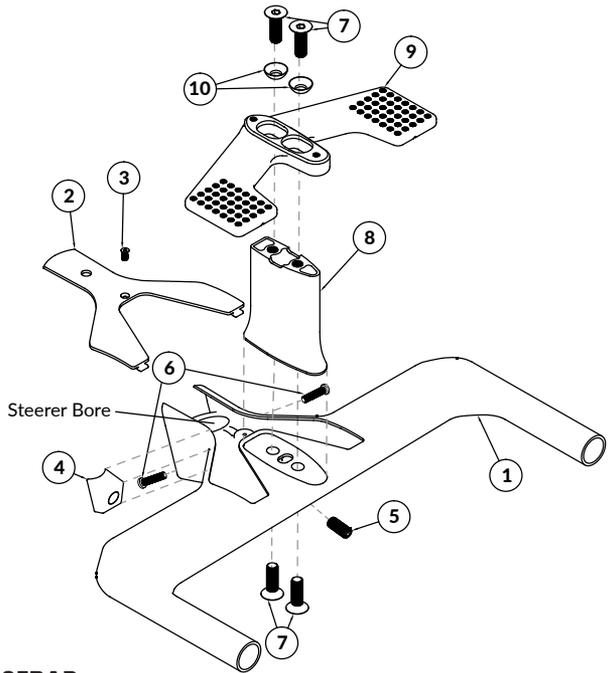
- Slide Aero Extension Di2 wires through the top of the Riser (Item 8) until the Riser is flush with the bottom of the Bridge (Item 9)
- Ensure Loctite is applied to two of the included 30mm\* Riser Bolts (Item 7)
- Using the Riser Bolts and the two Conical Washers (Item 10), attach the Bridge (Item 9) to the Riser (Item 8)
- Incrementally torque each bolt one after another and repeat until bolts are torqued to 12Nm

\*If using Angle Blocks refer to the IIC Angle Block Options in our Help Center for correct bolt length. Scan QR code on reverse side for Help Center Article.

## ASSEMBLE YOUR V-PRI COCKPIT - SIDE 2

### PART LIST

Item	Qty	Part Name
1	1	Base Bar
2	1	Cover
3	1	Cover Bolt
4	1	Steerer Tube Binder Block
5	1	Front Binder Set Screw
6	2	Rear Steerer Clamp Bolts
7	4	Top and Bottom Riser Bolts
8	1	Riser Pedestal 30-120mm + 5mm
9	1	Bridge
10	2	Conical Washer



### STEP 3. ATTACH RISER TO BASEBAR

- Using the Di2 Tool, connect the Di2 wire from the center hole of the Basebar (Item 1) to the Di2 port junction box from the Riser (Item 8) and listen for a click.
- Neatly tuck wires into the Basebar (Item 1)
- Place the Riser (Item 8) in the recess as shown, careful not to pinch wires
- Ensure Loctite is applied to the 30mm Riser Bolts (Item 7)
- Incrementally torque each bolt one after another and repeat until bolts are torqued to 12Nm

### STEP 4. ADD COVER TO BASEBAR

- Ensure wires are neatly tucked into the Basebar (Item 1)
- Place the Basebar Cover (Item 2) in recess
- Tighten the Cover Bolt (Item 3) until the Cover is flush with the Basebar at 1Nm with T10 wrench

### VISION TFE AERO EXTENSIONS

When using the Vision TFE Aero Extensions, use 4 M5x0.8mm 12mm long stainless steel flat head bolts per extension (8 total) (Loctite applied). To secure extensions, torque to 2.5Nm

NOTE: This Quintana Roo standard exceeds the Vision designed attachment standard of two bolts.



[quintanarootri.com/vpri-cockpit](http://quintanarootri.com/vpri-cockpit)